

ANNUAL SERVICE INSPECTION CHECKLIST (CHOPPER)

JACKSHAFT BEARING

- Remove belts and check bearings for play and smooth, free rotation
- AFX/New Holland – Recommended jackshaft replacement interval is 4 years
- John Deere S-Series – Recommended jackshaft replacement interval is 2 years

DRIVE PULLEYS, TENSIONERS, AND IDLER BEARINGS

- Inspect all drive pulleys for damage
- Check idler bearings for play and smooth, free rotation
- Inspect tensioner spring and ensure it is adjusted correctly and clear of chaff
- Ensure tensioner moves freely and is not bound up

CHOPPER ROTOR BEARINGS

- Remove belts and check bearings for play, smooth and free rotation
- Choppers with SCU – Recommended replacement interval is 2 years
- Choppers without SCU – Recommended replacement interval is 4 years

VAIN TAILBOARDS

- Check tailboards for full range of motion
- Check gas shocks for leaking – Recommended replacement interval is 1 year
- Check fins for wear, buildup, and damage – Clean off buildup or replace as required

CHOPPER BLADES

- Check rotor blade wear and rotate/replace if necessary
- Check range of motion and smooth operation of knifebar
- Check wear on knifebar blades and rotate/replace as necessary



See QR code on the right for the impact of blade wear on power requirements

CHOPPER FLOORS

- Inspect floors for buildup and excessive wear – clean/replace as necessary

For service parts, please visit the parts manual in the QR Code below.

