

ANNUAL SERVICE INSPECTION CHECKLIST (SCU)

DRIVE PULLEYS & TENSIONERS

- Inspect all drive pulleys for unusual wear
- Inspect tensioner spring and ensure it is adjusted correctly and clear of chaff
- Ensure tensioner moves freely and is not obstructed
- Inspect tensioner arm pivot bushing
- Inspect bearings in tensioner idlers

SCU DRIVE COMPONENTS

- Ensure drive clutch engages and disengages freely
- Inspect drive clutch for excess freeplay when engaged and replace if excessive
- Inspect driveshafts for excess play and ensure it is lubricated adequately
- Ensure shear bolt on driveline is intact and extra shear bolts are with the unit

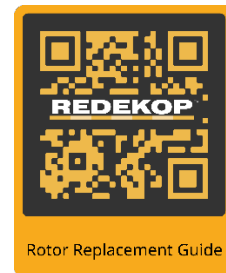
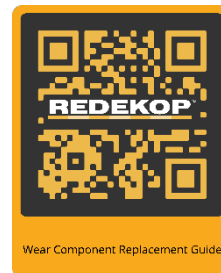
DRIVE BELTS

- Review drive belts for cracking, tears or glazing, replace as necessary
 - It is recommended you have 1 of each on-hand as spares

INSPECT SCU MILL WEAR COMPONENTS

- Fan Blades
- Rotors
- Stators
- Bottom scraper blades

See wear replacement guide for details (QR Code)



SCU HOUSINGS

- Inspect internal panels for wear or damage
- Inspect front inspection covers, ensure foam seal intact, replace if damaged
- Inspect outlets for excess wear

GEARBOX ANNUAL OIL CHANGE

- Verify 100hr break in oil change has been completed
- Change gearbox oil annually with **Full Synthetic 75W90 GL5**
- Clean or replace oil strainers in pump
- Ensure breathers on each gearbox are clean

For service parts, please visit the parts manual in the QR Code below.

